Spelling Rules for Vowel-R

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/er/ = look up as ?r
/ker/ = look up as k?r. If not found, try c?r.
/your/ = ure (cure)
/sher/ = sure (pressure)
/zher/ = sure (exposure)
/cher/ = ture (nature)
vowel-r + /zhun/ = sion (version)
vowel-r + /shun/ = tion (portion)
Commodore Sailor
```

but not For, Or

Bossy W

/wo/ = want /wor/ = war /wer/ = worm /kwo/ = quality, squash /kwor/ = quarter

Lizard